

## Numerical Study of Heat and Moisture Transfer in Textile Materials by a Finite Volume Method

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**Abstract.** This paper focuses on the numerical study of heat and moisture transfer in clothing assemblies, based on a multi-component and multiphase flow model which includes heat/moisture convection and conduction/diffusion as well as phase change. A splitting semi-implicit finite volume method is proposed for solving a set of nonlinear convection-diffusion-reaction equations, in which the calculation of liquid water content absorbed by fiber is decoupled from the rest of the computation. The method maintains the conservation of air, vapor and heat flux (energy). Four types of clothing assemblies are investigated and comparison with experimental measurements are also presented.

**AMS subject classifications:** 78M20, 65N22, 65N06

**Key words:** Fibrous porous medium, multi-component flow, clothing assemblies, finite volume method, condensation/evaporation.

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## 1 Introduction

Heat and mass transfer in fibrous porous media attracts considerable attention since it can be found in a wide range of industrial and engineering domains, such as paper and pulp [7], building materials [1] and more recently, textile [17, 21]. Heat and moisture transfer with phase change is coupled in rather complicated mechanisms. Henry started to investigate the diffusion of moisture into bales of cotton in 1939 [9] and again in 1948 [10]. Later, David and Nordon [2] improved this model by incorporating several features omitted by Henry. Ogniewicz and Tien [19] proposed a quasi-steady state model to

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describe heat and mass transfer with immobile condensation in porous insulation (building material). This model was extended by Shapiro and Motakef [20] to analyze unsteady heat and mass transfer. Recently, Fan et al. [3–5] introduced dynamic moisture absorption and radiation heat transfer into the existing models for clothing assemblies. In their model, the mixture velocity is determined by the vapor pressure. A more realistic mathematical model for moisture transport in clothing assemblies was proposed by Huang et al. [11]. Their model is a generalization of a single-component model used in [5] to a multi-component model by treating air and vapor separately.

This paper focuses on the numerical investigation of heat and moisture transfer in clothing assemblies, based mainly on the model proposed in [11] with several further modifications. Since the volume fraction of water is relative small, a simplified water equation is introduced in this paper by neglecting convection and diffusion (capillary effect) for liquid water. Therefore, liquid water is immobile and stays at the condensation site. Heat conductivity depends upon the conductivity of each material in the clothing assemblies and their suitable combination. The effective heat conductivity is obtained by a combination of parallel and serial distributions, depending on the amount of water/ice. The capacity of mixture is treated in the same way. Since the model consists of a system of nonlinear equations, to maintain the conservation of air, vapor and energy, a splitting semi-implicit finite volume method is used. In addition, liquid water content absorbed by fiber is obtained directly from the scaled water content which is computed by solving an evolution equation along the fibre radius with a Dirichlet boundary condition.

The rest of the paper is organized as follows. In Section 2, we introduce the mathematical model of moisture transport in textile materials in a one dimensional setting and a class of physical boundary conditions for a typical clothing assembly, a porous batting sandwiched by two covering layers. The model consists of a system of nonlinear evolution transport equations. In Section 3, we propose a splitting semi-implicit scheme for this system of nonlinear equations using a finite volume method. Numerical results are presented in Section 4. Clothing assemblies with two different batting materials (polyester and viscose) and two different cover materials (nylon and laminated) are investigated numerically by the proposed method and the results are compared with experimental observations [6], which reveal distinct characteristics due to the fact that the two batting materials have different rates of absorption and the two covers have different resistance to air and vapor. Numerical test shows that the proposed method is efficient and numerical results are in better agreement with the experimental data than previous numerical simulations, indicating that the current model is more realistic than the previous ones reported in the literature.

## 2 Mathematical model

Here we consider a model problem of heat and moisture transfer in textile materials, which consists of a three-layer porous clothing assemblies as illustrated in Fig. 1. The

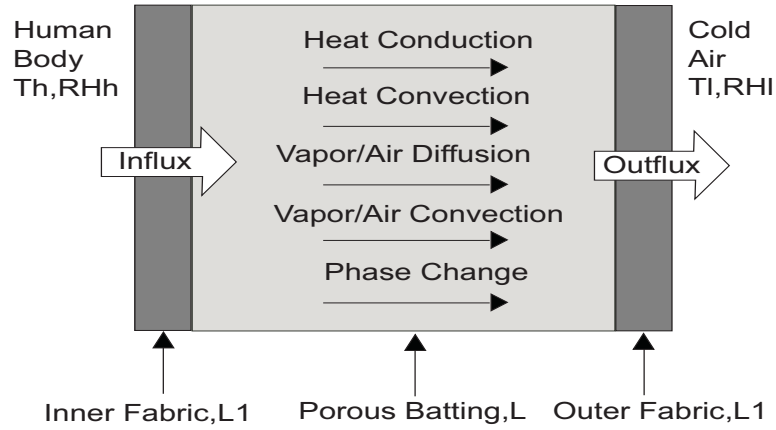


Figure 1: Schematic diagram of the porous clothing assembly.

outside cover of the assembly is exposed to a cold environment with fixed temperature and relative humidity while the inside cover is exposed to a mixture of air and vapor at higher temperature and relative humidity.

From the conservation of mass and energy, the physical process can be described by

$$\frac{\partial}{\partial t}(\epsilon C_v) + \frac{\partial}{\partial x}(u_g \epsilon C_v) = \frac{\partial}{\partial x} \left[ \frac{D_g \epsilon}{\tau_c} C \frac{\partial}{\partial x} \left( \frac{C_v}{C} \right) \right] - \Gamma, \quad (2.1)$$

$$\frac{\partial}{\partial t}(\epsilon C_a) + \frac{\partial}{\partial x}(u_g \epsilon C_a) = \frac{\partial}{\partial x} \left[ \frac{D_g \epsilon}{\tau_c} C \frac{\partial}{\partial x} \left( \frac{C_a}{C} \right) \right], \quad (2.2)$$

$$\frac{\partial}{\partial t}(C_{vt} T) + \frac{\partial}{\partial x}(u_g \epsilon C_{vg} T) = \frac{\partial}{\partial x} \left( \kappa \frac{\partial T}{\partial x} \right) + \lambda M \Gamma, \quad (2.3)$$

with a simplified water equation

$$\frac{\partial}{\partial t} [\rho(1 - \epsilon') \tilde{W}] = M \Gamma_{ce}. \quad (2.4)$$

Here the generalized Fick's law [22] has been used for the binary multi-component gas mixture (vapor and air).  $C_v$ ,  $C_a$  and  $C = C_v + C_a$  are the water vapor, air and total (molar) concentrations,  $\tilde{W}$  is the relative liquid water content (%) on the fibre surface,  $u_g$  is the molar averaged mixture velocity,  $\tau_c$  is the tortuosity for the air-vapor diffusion and  $D_g$  is the molecular diffusion coefficient for air and vapor. In wet zone,  $\lambda$  is the latent heat of evaporation/condensation while in frozen zone, it represents the latent heat of sublimation.  $\Gamma$  is the (molar) rate of phase change per unit volume and  $M$  is the molecular weight of water.

The porosity with liquid water content ( $\epsilon$ ) and without liquid water content ( $\epsilon'$ ) are related by

$$\epsilon = \epsilon' - \frac{\rho}{\rho_w} \tilde{W}(1 - \epsilon'). \quad (2.5)$$

The phase change rate  $\Gamma$  consists of two parts,  $\Gamma = \Gamma_{ce} + \Gamma_s$ , where

$$\Gamma_s = (1 - \epsilon') \frac{\partial C_f}{\partial t} \quad (2.6)$$

is the rate due to absorption by the fibre and

$$\Gamma_{ce} = -\frac{E}{R_f} \sqrt{\frac{(1 - \epsilon)(1 - \epsilon')}{2\pi RM}} \left( \frac{P_{sat} - P_v}{\sqrt{T_s}} \right) \quad (2.7)$$

is the Hertz-Knudsen equation [13] for condensation and evaporation (molar rate), where  $R$  is the universal gas constant and  $R_f$  is the radius of fibre. The saturation pressure  $P_{sat}$  is determined from experimental measurement which is plotted in Fig. 2. The vapor pressure is given by

$$P_v = RC_v T. \quad (2.8)$$

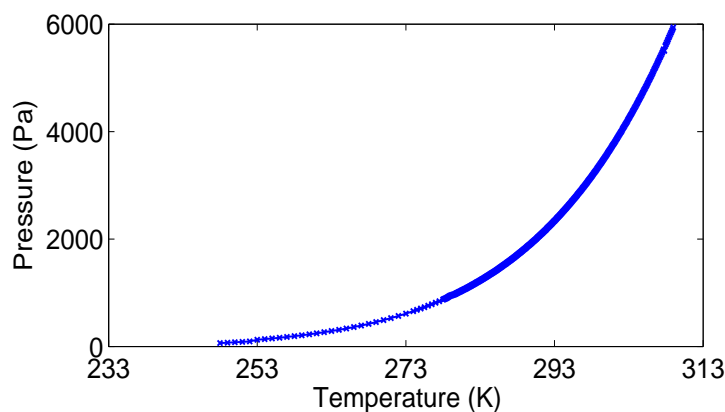


Figure 2: Experimental measurements of saturation pressure.

The amount of water absorbed by fibre  $C_f$  (mole per unit volume) in (2.6) is given by

$$C_f = \frac{2}{R_f^2} \int_0^{R_f} C'_f r dr, \quad \frac{\partial C'_f}{\partial t} = \frac{1}{r} \frac{\partial}{\partial r} \left( D_f r \frac{\partial C'_f}{\partial r} \right), \quad 0 \leq r \leq R_f, t > 0 \quad (2.9)$$

with  $C'_f(R_f, t) = \rho W'_f(RH) / M$  and  $W'_f(RH)$  is available via experimental measurement, *e.g.*, see Fig. 3 for viscose material. Here the relative humidity is defined by  $RH = P_v / P_{sat}$  and  $D_f$  is the diffusion coefficient of moisture in fiber.

The total heat volumetric water content  $W$  (%) is the sum of the water absorbed by the fiber and the water on the fiber surface, *i.e.*,

$$W = \tilde{W} + W_f, \quad W_f = \frac{MC_f}{\rho} = \frac{2M}{\rho R_f^2} \int_0^{R_f} C'_f r dr. \quad (2.10)$$

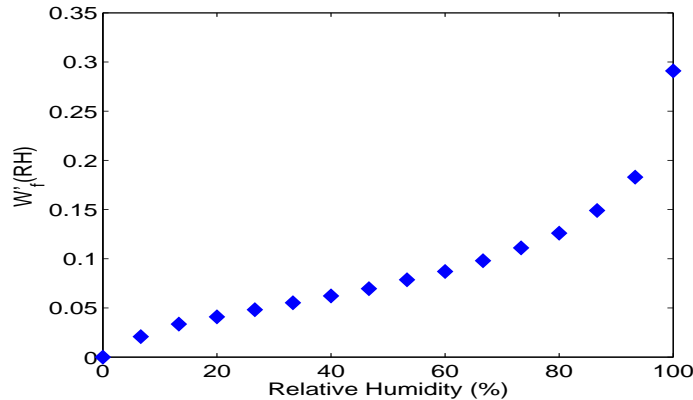


Figure 3: Experimental measurements of the maximum water content absorbed by viscose material ( $W'_f$ ).

The effective heat conductivity for gas-fiber-water mixture depends upon the conductivities of gas, vapor and water/ice. A general form is given by

$$\kappa = \epsilon\kappa_g + (1 - \epsilon)\kappa_{f'}, \tag{2.11}$$

where  $\kappa_g$  is the heat conductivity of gas and  $\kappa_{f'}$  is the conductivity of fiber-water mixture. In general, either parallel and serial combinations may be used to obtain the effective conductivity. In this paper we use a combined form as

$$\kappa_{f'} = \omega_k\kappa_{f'_p} + (1 - \omega_k)\kappa_{f'_s}. \tag{2.12}$$

Here  $\omega_k$  ( $0 \leq \omega_k \leq 1$ ) depends on the amount of water content and  $\omega_k = 1$  when the water content is relative small, *i.e.*, the conductivity of the fiber-water mixture is defined in a serial form of fiber and water conductivities. Conductivities in parallel and serial forms are given by

$$\kappa_{f'_p} = \left( \kappa_f + \frac{\rho}{\rho_w} W \kappa_w \right) \left( 1 + \frac{\rho}{\rho_w} W \right)^{-1} \tag{2.13}$$

and

$$\kappa_{f'_s} = \left( \frac{1}{\rho_f} + \frac{W}{\rho_w} \right) \left( \frac{1}{\rho\kappa_f} + \frac{W}{\rho_w\kappa_w} \right)^{-1}, \tag{2.14}$$

where  $\kappa_w$  and  $\kappa_f$  are the heat conductivity for water and fibre, respectively.

In the same way, the effective volumetric heat capacity can be obtained as

$$C_{vt} = \epsilon C_{vg} + (1 - \epsilon) \left[ \omega_c \left( C_{vf} + \frac{\rho}{\rho_w} W C_{vw} \right) \left( 1 + \frac{\rho}{\rho_w} W \right)^{-1} + (1 - \omega_c) \left( \frac{1}{C_{vf}} + \frac{W}{\rho_w} \right) \left( \frac{1}{\rho C_{vf}} + \frac{W}{\rho_w C_{vw}} \right)^{-1} \right], \tag{2.15}$$

where  $C_{vg}$ ,  $C_{vf}$  and  $C_{vw}$  are the heat capacity for vapor/air, fibre and water, respectively.

The vapor-air mixture velocity (volumetric discharge) is given by the Darcy's law

$$u_g = -\frac{kk_{rg}}{\mu_g} \frac{\partial P_g}{\partial x}, \quad (2.16)$$

where  $k$  is the permeability,  $k_{rg}$  and  $\mu_g$  are the relative permeability and the viscosity of the gas mixture, respectively.  $P_g = P_v + P_a$  is the total gas pressure.  $k_{rg}$  can be obtained by the empirical relations  $k_{rg} = (1-s)^3$ . Here,  $s$  is the volumetric liquid saturation in the inter fibre void space, which is related to the water content by

$$s = \frac{(1-\epsilon')\rho\tilde{W}}{\epsilon'\rho_w}. \quad (2.17)$$

The solution of the model highly depends on the boundary conditions and developing appropriate initial and boundary conditions is important. Since the cover layers are much thinner than the batting layer, the properties of heat and moisture transfer on the covers may be described by simple resistances to heat, vapor and air transfer. A class of Robin type boundary conditions were introduced in [5] to approximate the experimental setup in [6], in which boundary conditions are defined by a combined simulation of cover layers and ambient environment. These Robin type boundary conditions are used in this paper.

At the inner cover,

$$\begin{aligned} u_g \epsilon C_v - \frac{D_g \epsilon}{\tau_c} C \frac{\partial}{\partial x} \left( \frac{C_v}{C} \right) \Big|_{x=0} &= \frac{1}{R_v^i + 1/H_v^i} (C_v - C_v^i), \\ u_g \epsilon C_a - \frac{D_g \epsilon}{\tau_c} C \frac{\partial}{\partial x} \left( \frac{C_a}{C} \right) \Big|_{x=0} &= \frac{1}{R_a^i + 1/H_a^i} (C_a - C_a^i), \\ u_g \epsilon C_{vg} T - \kappa \frac{\partial T}{\partial x} \Big|_{x=0} &= \frac{1}{R_t^i + 1/H_t^i} (T - T^i), \end{aligned}$$

where  $R_v^i$  and  $R_a^i$  are the resistances of the inner cover to vapor and air, respectively, and  $R_t^i$  is the resistance of the inner cover to heat.  $H_v^i$  and  $H_a^i$  are the mass transfer coefficients of the inner environment for vapor and air, respectively, and  $H_t^i$  is the heat transfer coefficient of the inner environment for heat. For vapor, we assume a relative humidity 100% due to a constant evaporation, i.e.,  $RH^i = 1$ . Therefore the vapor concentration can be computed by the following formula

$$C_v^i = RH^i \frac{P_{sat}(T^i)}{RT^i}, \quad (2.18)$$

where  $T^i$  is the inner temperature.

We assume that the background air pressure is the atmospheric pressure  $P_{atm}$ , from which the air concentration can be calculated by

$$C_a^i = \frac{P_{atm}}{RT^i}. \quad (2.19)$$

Similar to the inner boundary, we have the boundary conditions on the outer boundary

$$\begin{aligned} u_g \epsilon C_v - \frac{D_g \epsilon}{\tau_c} C \frac{\partial}{\partial x} \left( \frac{C_v}{C} \right) \Big|_{x=L} &= \frac{1}{R_v^o + 1/H_v^o} (C_v^o - C_v), \\ u_g \epsilon C_a - \frac{D_g \epsilon}{\tau_c} C \frac{\partial}{\partial x} \left( \frac{C_a}{C} \right) \Big|_{x=L} &= \frac{1}{R_a^o + 1/H_a^o} (C_a^o - C_a), \\ u_g \epsilon C_{v_g} T - \kappa \frac{\partial T}{\partial x} \Big|_{x=L} &= \frac{1}{R_t^o + 1/H_t^o} (T^o - T), \end{aligned}$$

where  $R_v^o, R_a^o, R_t^o, H_v^o, H_a^o, H_t^o$  and  $H_i^o$  are defined analogously. We assume that the background temperature is fixed at  $T^o$  (e.g.,  $-20^\circ\text{C}$ ) with a relative humidity of  $RH^o$  (e.g., 90%). The background vapor concentration can be calculated by

$$C_v^o = RH^o \frac{P_{sat}(T^o)}{RT^o}. \tag{2.20}$$

and the air concentration can be obtained by

$$C_a^o = \frac{P_{atm}}{RT^o}. \tag{2.21}$$

The initial conditions at  $t=0$  are given by

$$T = 25^\circ\text{C}, \quad C_v = 65\% \frac{P_{sat}(T)}{RT}, \quad C_a = \frac{P_{atm}}{RT}, \quad \tilde{W} = 0. \tag{2.22}$$

### 3 Numerical method

In this section, we present a splitting semi-implicit scheme and a finite volume method for Eqs. (2.1)-(2.4), and the calculation for the water absorption by fiber is decoupled. In many practical flow problems, pressure  $P$  is often used as a main variable. To obtain an equation for pressure, we add Eqs. (2.1)-(2.2) together and by noting

$$P = RCT, \quad C = C_v + C_a,$$

we have

$$\frac{\partial}{\partial t} \left( \frac{\epsilon}{RT} P \right) + \frac{\partial}{\partial x} \left( u_g \epsilon \frac{P}{RT} \right) = -\Gamma_{ce} - \Gamma_s. \tag{3.1}$$

Corresponding initial-boundary conditions for the pressure equation can be obtained in the same way,

$$\begin{aligned} P^0 &= P_{atm} + 65\% P_{sat}(T), \quad t=0, \\ u_g \epsilon \frac{P}{RT} \Big|_{x=0} &= \frac{1}{R_v^i + 1/H_v^i} (C_v - C_v^i) + \frac{1}{R_a^i + 1/H_a^i} (C_a - C_a^i), \\ u_g \epsilon \frac{P}{RT} \Big|_{x=L} &= \frac{1}{R_v^o + 1/H_v^o} (C_v^o - C_v) + \frac{1}{R_a^o + 1/H_a^o} (C_a^o - C_a). \end{aligned} \tag{3.2}$$

The discrete system presented in this section is based on approximations to the variables  $P, T, C_v$  and  $\tilde{W}$ .

### 3.1 Finite volume discretization with splitting

Let  $x_j = j\Delta x$  be a uniform partition in  $[0, L]$  and  $t_n = n\Delta t$  be a uniform partition for  $t > 0$ , where  $\Delta x = L/(N-1)$ . Denote by  $P_j^n, C_{v,j}^n, T_j^n$  and  $\tilde{W}_j^n$  the numerical solutions of pressure, vapor concentration, temperature and water/ice content in  $x = x_j$  and  $t = t_n$ , respectively. Finite volume discretizations can be obtained on the basis of integral form of the flux conservation in the spatial cell  $(x_{j-1/2}, x_{j+1/2})$  and the time interval  $(t_n, t_{n+1})$ . The detailed derivation for general finite volume methods can be found in [8, 12, 14, 16, 23]. Since the source term is nonlinear for temperature and linear for vapor concentration, we propose a splitting finite volume method in which the discrete water equation is approximated by

$$\frac{\rho(1-\epsilon')}{\Delta t}(\tilde{W}_j^{n+1} - \tilde{W}_j^n) = \beta_W S_{1,j}^n, \quad j=2, \dots, N-1 \tag{3.3}$$

and discrete equations for other quantities are given by

$$\begin{aligned} \frac{C_{vt,j}^{n+1}T_j^{n+1} - C_{vt,j}^nT_j^n}{\Delta t} &= \frac{V_{T,j}}{\Delta x} \delta_x \left( \epsilon_{j+1/2}^n V_{j+1/2}^n \frac{(T_j^{n+1} + T_{j+1}^{n+1})}{2} \right) \\ &+ \frac{1}{(\Delta x)^2} \delta_x \left( \kappa_{j+1/2}^n \delta_x T_{j+1}^{n+1} \right) + \beta_T \left. \frac{\partial S_1}{\partial T} \right|_{T=T_j^n} (T_j^{n+1} - T_j^n) + \beta_T S_{1,j}^n + \lambda M \Gamma_{s,j}^n, \end{aligned} \tag{3.4}$$

$$\begin{aligned} \frac{\epsilon_j^{n+1}C_{v,j}^{n+1} - \epsilon_j^n C_{v,j}^n}{\Delta t} &= \frac{V_{G,j}}{(\Delta x)} \delta_x \left( \epsilon_{j+1/2}^n V_{j+1/2}^n \frac{(C_{v,j+1}^{n+1} + C_{v,j}^{n+1})}{2} \right) \\ &+ \frac{\delta_G}{(\Delta x)^2} \delta_x \left( \epsilon_{j+1/2}^n C_{j+1/2}^n \delta_x \left( \frac{C_{v,j+1}^{n+1}}{C_{j+1}^n} \right) \right) - \beta_G S_{1,j}^{n+1} - \Gamma_{s,j}^n, \end{aligned} \tag{3.5}$$

$$\frac{\epsilon_j^{n+1}P_j^{n+1}}{RT_j^{n+1}\Delta t} - \frac{\epsilon_j^n P_j^n}{RT_j^n \Delta t} = \frac{V_{G,j}}{(\Delta x)^2} \delta_x \left( \frac{\epsilon_{j+1/2}^n P_{j+1/2}^n}{RT_{j+1/2}^n} \delta_x P_{j+1}^{n+1} \right) - \beta_G S_{1,j}^{n+1} - \Gamma_{s,j}^n, \tag{3.6}$$

where

$$\begin{aligned} \delta_x \alpha_j &= \alpha_j - \alpha_{j-1}, \quad V_j^n = \frac{1}{\Delta x} \delta_x P_{j+1/2}^n, \quad V_G = \frac{k k_{rg}}{\mu_g}, \quad V_T = \frac{k k_{rg} C_{vg}}{\mu_g}, \\ S_1 &= \sqrt{1 + \frac{\rho}{\rho_w} \tilde{W}} \left( \frac{C_v RT - P_{sat}}{\sqrt{T}} \right), \quad \delta_G = \frac{D_a}{\tau_c}, \quad \beta_G = \frac{E(1-\epsilon')}{R_f \sqrt{2\pi R M}}, \\ \beta_T &= \frac{\lambda E(1-\epsilon')}{R_f} \sqrt{\frac{M}{2\pi R}}, \quad \beta_W = \frac{E(1-\epsilon')}{R_f} \sqrt{\frac{M}{2\pi R}}, \end{aligned} \tag{3.7}$$

and  $\Gamma_{s,j}^n$  is calculated separately and the details will be presented in the next subsection. Note that the mixture velocity  $u_g$  in the convection term is treated explicitly in the vapor and temperature equations, and implicitly in the pressure equation since the convection



term in the latter behaves as a diffusive term. The phase change (source) term in the temperature equation is linearized and treated implicitly.

To derive finite volume type discrete boundary conditions, the integral form of the conservation law is applied in the spatial interval  $(x_1, x_{3/2})$  and the time interval  $(t_n, t_{n+1})$ . For the pressure equation, we have

$$\int_{x_1}^{x_{3/2}} \int_{t_n}^{t_{n+1}} \frac{\partial}{\partial t} \left( \frac{\epsilon}{RT} P \right) dt dx = \int_{t_n}^{t_{n+1}} \int_{x_1}^{x_{3/2}} \frac{\partial}{\partial x} \left( V_G \epsilon \frac{P}{RT} \frac{\partial P}{\partial x} \right) dx dt - \int_{x_1}^{x_{3/2}} \int_{t_n}^{t_{n+1}} (\beta_G S_1 + \Gamma_s) dt dx, \quad (3.8)$$

which leads to

$$\int_{x_1}^{x_{3/2}} \left[ \left( \frac{\epsilon}{RT} P \right) \Big|_{t_{n+1}} - \left( \frac{\epsilon}{RT} P \right) \Big|_{t_n} \right] dx = \int_{t_n}^{t_{n+1}} \left[ \left( V_G \epsilon \frac{P}{RT} \frac{\partial P}{\partial x} \right) \Big|_{x_{3/2}} - \left( V_G \epsilon \frac{P}{RT} \frac{\partial P}{\partial x} \right) \Big|_{x_1} \right] dt - \int_{x_1}^{x_{3/2}} \int_{t_n}^{t_{n+1}} (\beta_G S_1 + \Gamma_s) dt dx. \quad (3.9)$$

And furthermore,

$$\frac{\Delta x}{2} \left( \frac{\epsilon_1^{n+1}}{RT_1^{n+1}} P_1^{n+1} - \frac{\epsilon_1^n}{RT_1^n} P_1^n \right) = \Delta t V_G \epsilon_{3/2}^n \frac{P_{3/2}^n}{RT_{3/2}^n} \frac{(P_2^{n+1} - P_1^{n+1})}{\Delta x} - \Delta t \left( V_G \epsilon \frac{P}{RT} \frac{\partial P}{\partial x} \right) \Big|_{x_1, t_{n+1}} - \frac{\Delta x}{2} \Delta t (\beta_G S_{1,1}^{n+1} + \Gamma_{s,1}^n). \quad (3.10)$$

Replacing the second last term in (3.10) with the boundary condition (3.2), we obtain a finite volume type discrete boundary condition for the pressure equation at the inner boundary

$$\frac{\Delta x}{2} \left( \frac{\epsilon_1^{n+1}}{RT_1^{n+1}} P_1^{n+1} - \frac{\epsilon_1^n}{RT_1^n} P_1^n \right) = \Delta t V_{G,3/2} \epsilon_{3/2}^n \frac{P_{3/2}^n}{RT_{3/2}^n} \frac{(P_2^{n+1} - P_1^{n+1})}{\Delta x} - \Delta t \left( \frac{C_{v,1}^{n+1} - C_v^i}{R_v^i + 1/H_v^i} + \frac{C_{a,1}^n - C_a^i}{R_a^i + 1/H_a^i} \right) - \frac{\Delta x}{2} \Delta t (\beta_G S_{1,1}^{n+1} + \Gamma_{s,1}^n). \quad (3.11)$$

The rest of the boundary conditions can be obtained analogously as

$$\tilde{W}_2^{n+1} - \tilde{W}_1^{n+1} = 0, \quad (3.12)$$

$$C_{vt,1}^{n+1} T_1^{n+1} - C_{vt,1}^{n+1} T_1^n = \frac{2\Delta t}{\Delta x^2} \left[ V_{T,3/2} \epsilon_{3/2}^n \delta_x P_2^n T_{3/2}^{n+1} + \kappa_{3/2}^n \delta_x T_2^{n+1} \right] - \frac{2\Delta t}{\Delta x} \frac{T_1^{n+1} - T_1^n}{R_t^i + 1/H_t^i} + \Delta t \beta_T \frac{\partial S_1}{\partial T} \Big|_{T=T_1^n} (T_1^{n+1} - T_1^n) + \Delta t (\beta_T S_{1,1}^n + \lambda M \Gamma_{s,1}^n), \quad (3.13)$$

$$\begin{aligned} \epsilon_1^{n+1} C_{v,1}^{n+1} - \epsilon_1^n C_{v,1}^n = & \frac{2\Delta t}{\Delta x^2} \left[ V_{G,3/2} \delta_x P_2^n C_{v,3/2}^{n+1} + \delta_G C_{3/2}^n \delta_x \left( C_{v,2}^{n+1} / C_2^n \right) \right] \epsilon_{3/2}^n \\ & - \frac{2\Delta t}{\Delta x} \frac{C_{v,1}^{n+1} - C_v^i}{R_v^i + 1/H_v^i} - \Delta t (\beta_G S_{1,1}^{n+1} + \Gamma_{s,1}^n), \end{aligned} \quad (3.14)$$

at  $x=0$ ; and

$$\tilde{W}_N^{n+1} - \tilde{W}_{N-1}^{n+1} = 0, \quad (3.15)$$

$$\begin{aligned} C_{vt,N}^{n+1} T_N^{n+1} - C_{vt,N}^n T_{N-1}^n = & - \frac{2\Delta t}{\Delta x^2} \left[ V_{T,N-1/2} \epsilon_{N-1/2}^n \delta_x P_N^n T_{N-1/2}^{n+1} + \kappa_{N-1/2}^n \delta_x T_N^{n+1} \right] \\ & + \frac{2\Delta t}{\Delta x} \frac{T^o - T_N^{n+1}}{R_t^o + 1/H_t^o} + \Delta t \beta_T \frac{\partial S_1}{\partial T} \Big|_{T=T_N^n} (T_N^{n+1} - T_N^n) + \Delta t (\beta_T S_{1,N}^n + \lambda M \Gamma_{s,N}^n), \end{aligned} \quad (3.16)$$

$$\begin{aligned} \epsilon_N^{n+1} C_{v,N}^{n+1} - \epsilon_N^n C_{v,N}^n = & \frac{2\Delta t}{\Delta x} \frac{C_v^o - C_{v,N}^{n+1}}{R_v^o + 1/H_v^o} - \Delta t (\beta_G S_{1,N}^{n+1} + \Gamma_{s,N}^n) \\ & - \frac{2\Delta t}{\Delta x^2} \left[ V_{G,N-1/2} \delta_x P_N^n C_{v,N-1/2}^{n+1} + \delta_G C_{N-1/2}^n \delta_x \left( C_{v,N}^{n+1} / C_N^n \right) \right] \epsilon_{N-1/2}^n, \end{aligned} \quad (3.17)$$

$$\begin{aligned} \frac{\epsilon_N^{n+1}}{RT_N^{n+1}} P_N^{n+1} - \frac{\epsilon_N^n}{RT_N^n} P_N^n = & - \frac{2\Delta t}{\Delta x^2} V_{G,N-1/2} \epsilon_{N-1/2}^n \frac{P_{N-1/2}^n}{RT_{N-1/2}^n} \delta_x P_N^{n+1} \\ & - \Delta t (\beta_G S_{1,N}^{n+1} + \Gamma_{s,N}^n) + \frac{2\Delta t}{\Delta x} \left[ \frac{C_v^o - C_{v,N}^{n+1}}{R_v^o + 1/H_v^o} + \frac{C_a^o - C_{a,N}^n}{R_a^o + 1/H_a^o} \right] \end{aligned} \quad (3.18)$$

at  $x=1$ . The computational procedure of the splitting scheme at each time step is outlined below.

Algorithm 3.1:

- 
- (i). The free water content  $\tilde{W}_j^{n+1}$  is first obtained by solving the discrete water equation (3.3). The total water content  $W_j^{n+1}$  is calculated by adding the water content absorbed by fiber  $W_f^{n+1}$  (see next section) and  $\tilde{W}_j^{n+1}$ . Then the parameters are updated as  $\epsilon_j^{n+1} = \epsilon(\tilde{W}_j^{n+1})$ ,  $\kappa_j^{n+1} = \kappa(W_j^{n+1})$  and  $C_{vt,j}^{n+1} = C_{vt}(W_j^{n+1})$  using (2.5), (2.11) and (2.15), respectively.
  - (ii). The temperature  $T_j^{n+1}$  is obtained from Eq. (3.4), where the calculation of  $\Gamma_{s,j}^n$  will be given in next subsection.
  - (iii). The discrete vapor equation (3.5) is solved for the vapor concentration  $C_{v,j}^{n+1}$ .
  - (iv). Finally, the discrete pressure equation (3.6) is solved to obtain  $P_j^{n+1}$  and the total mixture gas concentration is calculated by  $C_j^{n+1} = P_j^{n+1} / (RT_j^{n+1})$ . The air concentration is updated by  $C_{a,j}^{n+1} = C_j^{n+1} - C_{v,j}^{n+1}$ .
- 

At each time step, we only need to solve a tridiagonal linear system for each variable. Since the finite volume formulation is based on a discrete conservation form, our method

maintains the conservation of vapor and energy (heat flux). In the above discrete scheme, air equation (2.2) is replaced with the pressure equation (3.1). Nevertheless, conservation of air mass is also maintained discretely. In order to see this, we add the discrete vapor and pressure equations, respectively, from  $j=2$  to  $N-1$  to get

$$\sum_{j=2}^{N-1} \Delta x \left( \frac{\epsilon_j^{n+1} P_j^{n+1}}{RT_j^{n+1} \Delta t} - \frac{\epsilon_j^n P_j^n}{RT_j^n \Delta t} \right) = \frac{1}{(\Delta x)} \left[ V_{G,N-1/2} \frac{\epsilon_{N-1/2}^n P_{N-1/2}^n}{RT_{N-1/2}^n} \delta_x P_N^{n+1} - V_{G,3/2} \frac{\epsilon_{3/2}^n P_{3/2}^n}{RT_{3/2}^n} \delta_x P_2^{n+1} \right] - \sum_{j=2}^{N-1} (\beta_G S_{1,j}^{n+1} + \Gamma_{s,j}^n), \quad (3.19)$$

and

$$\sum_{j=2}^{N-1} \Delta x \frac{\epsilon_j^{n+1} C_{v,j}^{n+1} - \epsilon_j^n C_{v,j}^n}{\Delta t} = \frac{1}{2(\Delta x)} \left[ V_{G,N-1/2} \epsilon_{N-1/2}^n C_{v,N-1/2}^{n+1} \delta_x P_N^n - V_{G,3/2} \epsilon_{3/2}^n C_{v,3/2}^{n+1} \delta_x P_2^n \right] + \frac{\delta_G}{\Delta x} \left[ \epsilon_{N-1/2}^n C_{N-1/2}^n \delta_x \left( C_{v,N}^{n+1} / C_N^n \right) - \epsilon_{3/2}^n C_{3/2}^n \delta_x \left( C_{v,2}^{n+1} / C_2^n \right) \right] - \sum_{j=2}^{N-1} (\beta_G S_{1,j}^{n+1} + \Gamma_{s,j}^n). \quad (3.20)$$

By combining boundary conditions with the above equations, we have

$$\frac{\Delta x}{2} \left( \frac{\epsilon_1^{n+1} P_1^{n+1}}{RT_1^{n+1} \Delta t} - \frac{\epsilon_1^n P_1^n}{RT_1^n \Delta t} \right) + \frac{\Delta x}{2} \left( \frac{\epsilon_N^{n+1} P_N^{n+1}}{RT_N^{n+1} \Delta t} - \frac{\epsilon_N^n P_N^n}{RT_N^n \Delta t} \right) + \sum_{j=2}^{N-1} \Delta x \left( \frac{\epsilon_j^{n+1} P_j^{n+1}}{RT_j^{n+1} \Delta t} - \frac{\epsilon_j^n P_j^n}{RT_j^n \Delta t} \right) = \frac{C_v^o - C_{v,N}^{n+1}}{R_v^o + 1/H_v^o} + \frac{C_a^o - C_{a,N}^n}{R_a^o + 1/H_a^o} - \frac{C_{v,1}^{n+1} - C_v^i}{R_v^i + 1/H_v^i} - \frac{C_{a,1}^n - C_a^i}{R_a^i + 1/H_a^i} - \sum_{j=2}^{N-1} (\beta_G S_{1,j}^{n+1} + \Gamma_{s,j}^n), \quad (3.21)$$

$$\frac{\Delta x}{2} \frac{(\epsilon_1^{n+1} C_{v,1}^{n+1} - \epsilon_1^n C_{v,1}^n)}{\Delta t} + \frac{\Delta x}{2} \frac{(\epsilon_N^{n+1} C_{v,N}^{n+1} - \epsilon_N^n C_{v,N}^n)}{\Delta t} + \sum_{j=2}^{N-1} \Delta x \frac{(\epsilon_j^{n+1} C_{v,j}^{n+1} - \epsilon_j^n C_{v,j}^n)}{\Delta t} = \frac{C_v^o - C_{v,N}^{n+1}}{R_v^o + 1/H_v^o} - \frac{C_{v,1}^{n+1} - C_v^i}{R_v^i + 1/H_v^i} - \sum_{j=2}^{N-1} (\beta_G S_{1,j}^{n+1} + \Gamma_{s,j}^n). \quad (3.22)$$

It follows that

$$\frac{\Delta x}{2} \frac{(\epsilon_1^{n+1} C_{a,1}^{n+1} - \epsilon_1^n C_{a,1}^n)}{\Delta t} + \frac{\Delta x}{2} \frac{(\epsilon_N^{n+1} C_{a,N}^{n+1} - \epsilon_N^n C_{a,N}^n)}{\Delta t} + \sum_{j=2}^{N-1} \Delta x \frac{(\epsilon_j^{n+1} C_{a,j}^{n+1} - \epsilon_j^n C_{a,j}^n)}{\Delta t} = \frac{C_a^o - C_{a,N}^n}{R_a^o + 1/H_a^o} - \frac{C_{a,1}^n - C_a^i}{R_a^i + 1/H_a^i}. \quad (3.23)$$

The left-hand side of Eq. (3.23) represents a discrete form (trapezoidal formula) of the change in air mass. Hence the above equation validates that the rate of air mass change equals to the net air mass flux entering the clothing assembly.

### 3.2 Water absorption by fiber

We now turn our attention to the water absorption by fiber  $W_f$  and the source term  $\Gamma_s$ . The amount of the water absorbed by fibre  $C_f$  (mole per unit volume) satisfies Eq. (2.9) together with the initial and boundary conditions

$$C'_f(r,0) = 0, \quad C'_f(R_f,t) = \frac{\rho W'_f(RH)}{M}, \quad \left. \frac{\partial C'_f}{\partial r} \right|_{r=0} = 0, \tag{3.24}$$

where the relative humidity is related to the vapor content by  $RH = C_v RT / P_{sat}(T)$ . The water absorption by fibre can be rewritten by

$$W_f = \frac{2M}{\rho R_f^2} \int_0^{R_f} C'_f r dr = \frac{2W'_f(RH)}{R_f^2} \int_0^{R_f} C_f^* r dr = W'_f(RH) C_f^*, \tag{3.25}$$

where

$$C_f^* = \frac{2}{R_f^2} \int_0^{R_f} C_f^* r dr \tag{3.26}$$

and  $C_f^*$  denotes a scaled water absorption, which is the solution of the initial-boundary problem

$$\begin{aligned} \frac{\partial C_f^*}{\partial t} &= \frac{1}{r} \frac{\partial}{\partial r} \left( D_f r \frac{\partial C_f^*}{\partial r} \right), \quad 0 \leq r \leq R_f, \quad t > 0, \\ C_f^*(r,0) &= 0, \quad \left. \frac{\partial C_f^*}{\partial r} \right|_{r=0} = 0, \quad C_f^*(R_f,t) = 1. \end{aligned} \tag{3.27}$$

Since Eq. (3.27) is a linear evolution equation, we use the central finite difference with a uniform mesh on  $[0, R_f]$ . The finite difference system for the scaled water absorption is given by

$$\frac{C_{f,i}^{*,n+1} - C_{f,i}^{*,n}}{\Delta t} = \frac{D_f}{r_i (\Delta r)^2} \delta_x \left( r_{i+1/2} \delta_x C_{f,i+1}^{*,n+1} \right), \quad i = 1, \dots, M, \tag{3.28}$$

with

$$C_{f,i}^{*,0} = 0, \quad C_{f,M}^{*,n+1} = 1, \quad \frac{C_{f,2}^{*,n+1} - C_{f,1}^{*,n+1}}{\Delta r} = 0, \tag{3.29}$$

where  $r_i = i \Delta r$  and  $\Delta r$  denotes the stepsize in  $r$ -direction. From the scaled water content, we can calculate the water absorption by fiber by

$$W_f^{n+1} = W'_f(RH^n) C_f^{*,n+1}, \tag{3.30}$$

where  $C_f^{*,n+1}$  can be calculated by a classical trapezoidal rule. Finally, the source term  $\Gamma_s$  can be calculated by

$$\begin{aligned} \Gamma_{s,j}^n &= (1-\epsilon') \frac{\partial C_f}{\partial t} \Big|_{t=t_n} = (1-\epsilon') \frac{2D_f}{R_f} \frac{\partial C_f'}{\partial r} \Big|_{r=R_f, t=t_n} \\ &= (1-\epsilon') \frac{2D_f \rho W_f'(RH_j^n)}{MR_f} \frac{\partial C_f'}{\partial r} \Big|_{r=R_f, t=t_n} \\ &\approx (1-\epsilon') \frac{2D_f \rho W_f'(RH_j^n)}{MR_f} \frac{(C_{f,M}^{*,n} - C_{f,M-1}^{*,n})}{\Delta r}. \end{aligned} \tag{3.31}$$

At each time step of the above scheme, we only need to calculate the scaled water content  $C_{f,i}^{*,n+1}$  which is independent of  $x_j$ . We plot the scaled water absorption  $C_f'$  and  $C_f^*$  in Fig. 4, which shows that the diffusion of moisture in fibre is very slow.

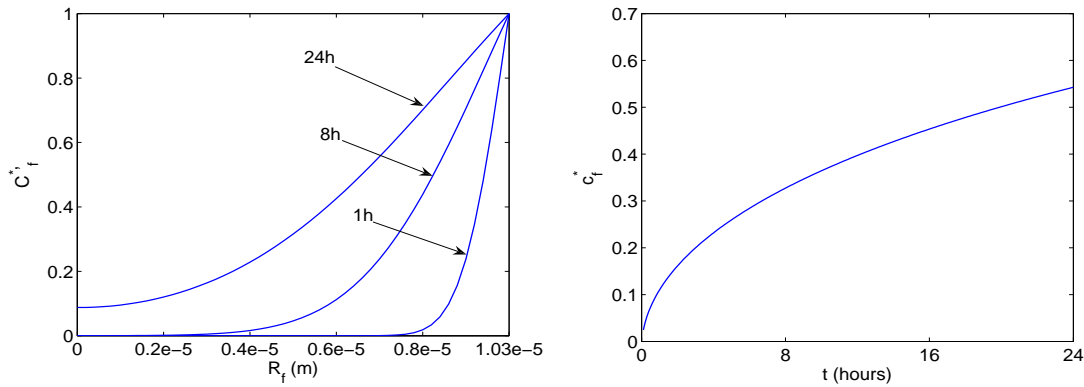


Figure 4: Scaled water absorption by fibre ( $C_f^*$  and  $C_f'$ ).

In the case of polyester batting, the maximum of water content absorbed by fiber is less than 2%. In this case, the water absorption by fibre can be neglected and  $W \approx \tilde{W}$ . But in the case of viscose batting, fiber can absorb up to 29% water and the water absorption by fibre must be taken into account. The total water content is the sum of the water absorption by fibre and the water on the surface.

## 4 Numerical results and discussion

In this section, computational results are presented for the heat/moisture transfer in a clothing assembly with a porous batting sandwiched by two covering layers. Four cases are considered:

- Case I: 10-pile polyester batting with laminated cover;

Table 1: Physical parameters for cover materials.

Properties	laminated	Nylon
Thickness (m)	5.15E-4	2.73E-4
Density ( $kg/m^3$ )	4.27E+3	3.96E+3
Porosity	0.1	0.1
Thermal resistance ( $km^2/W$ )	3.16E-2 ( $R_T$ )	3.15E-2 ( $R_T$ )
Resistance to vapor ( $s/m$ )	143.79 ( $R_v$ )	64.99 ( $R_v$ )
Resistance to air penetration ( $kPas/m$ )	Impermeable ( $R_a$ )	0.524 ( $R_a$ )

Table 2: Physical parameters for batting materials.

parameter	polyester	viscose	unit
$\rho$ in (2.5)	$1.39 \times 10^3$	$1.53 \times 10^3$	$kgm^{-3}$
$\epsilon'$ in (2.5)	0.993	0.951	
$D_f$ in (2.9)	non-hygroscopic	$1.0 \times 10^{-16}$	$m^2s^{-1}$
$E$ in (2.7)	$2.4 \times 10^{-6}$	$2.4 \times 10^{-6}$	
$\kappa_f$ in (2.11)	$1 \times 10^{-1}$	$1.5 \times 10^{-1}$	$Wm^{-1}K^{-1}$
$C_{vf}$ in (2.15)	$1.17 \times 10^6$	$1.3 \times 10^6$	$Jm^{-1}K^{-1}$
$L$	$4.92 \times 10^{-3} \times 10$	$1 \times 10^{-4}$	m
$R_f$	$1.03 \times 10^{-5}$	$1.03 \times 10^{-5}$	m

- Case II: 10-pile polyester batting with nylon cover;
- Case III: 15-pile viscose batting with laminated cover;
- Case IV: 15-pile viscose batting with nylon cover.

Physical parameter values are presented in Table 1 for the cover materials and in Table 2 for the batting materials. Other parameter values can be found in [5, 11]. The resistances to air and vapor are different for each material and the laminated cover is impermeable for air. Each individual case was investigated in [4, 5, 11], respectively, with different mathematical models and finite difference methods. Experimental measurements for water accumulated in the cloth assembly were given in [6]. To compare with the experimental measurements, we take  $H_v^i = H_a^i = H_t^i = 0$  as in [6]. Here all numerical results are obtained using the finite volume method with  $\Delta t = 10s$ ,  $\Delta x = L/100$  (1% of the batting length) and  $\Delta r = R_f/50$ . Tests with various spatial and temporary step sizes have been carried out to ensure the convergence of our numerical results. All computations were performed on a Blade 1000 Sun-workstation in complex double precision.

For case I, we present in Fig. 5 numerical results for vapor concentration  $C_v$ , air concentration  $C_a$ , temperature  $T$ , source distribution  $S_1$  and total water content  $W$  at 8 and 24 hours, respectively. The comparison between numerical results and experimental measurements [6] on accumulated water content for cases II–IV is presented in Figs. 6–8. Several observations are in order:

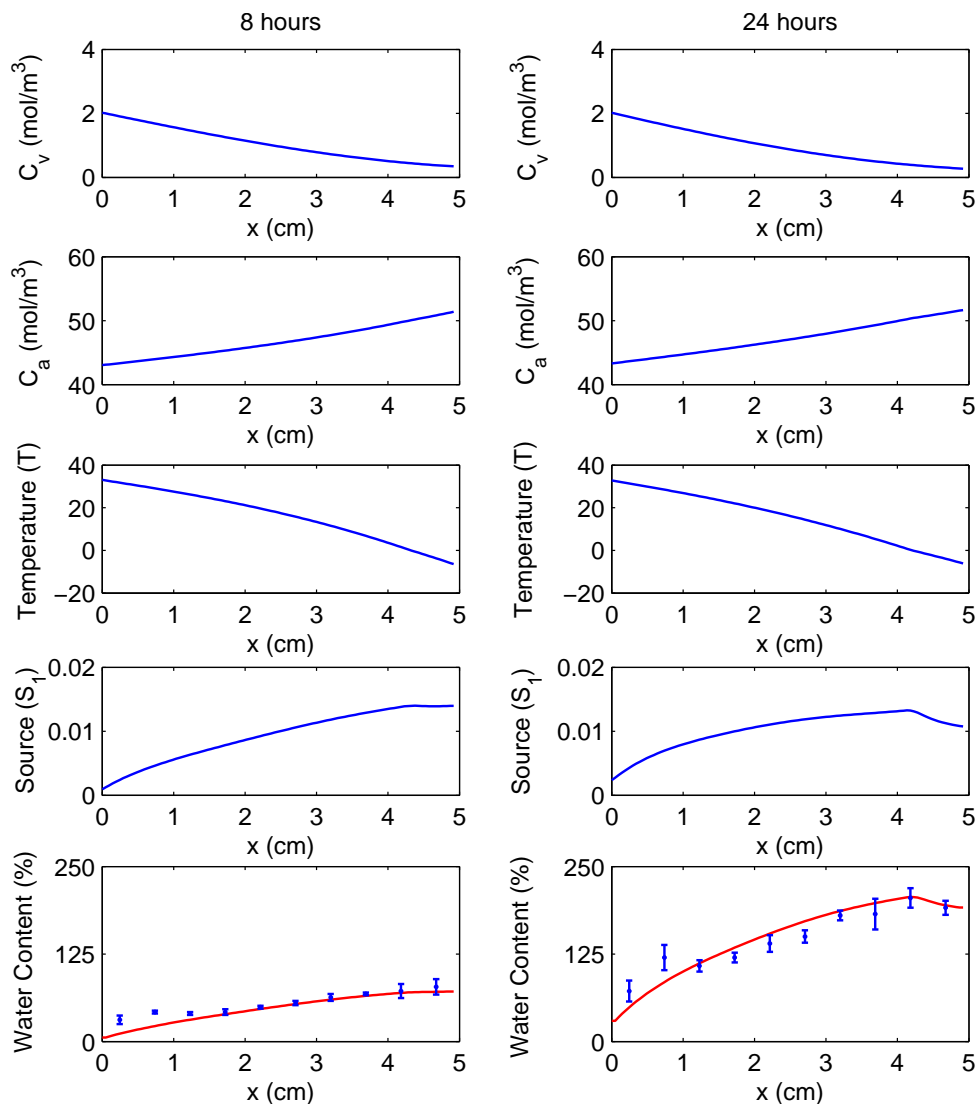


Figure 5: Numerical results for 10 piles polyester batting sandwiched by two layers of laminated fabric.

- We have used a splitting approach and a semi-implicit scheme for each equation. The semi-implicit scheme usually is conditionally stable. Our numerical experiments show that the scheme is stable when the time-step is smaller than 20 seconds, which is much less restrictive than ones used in [5, 11].

- In all cases, vapor concentration and temperature are monotonically decreasing from the inner cover to the outer cover while air concentration is increasing. This confirms that the air flow provides an extra resistance to the vapor flux.

- Physically there is an interface between the wet and frozen zones since the conductivity, capacity and latent heat have a jump across the interface. Since the amount of

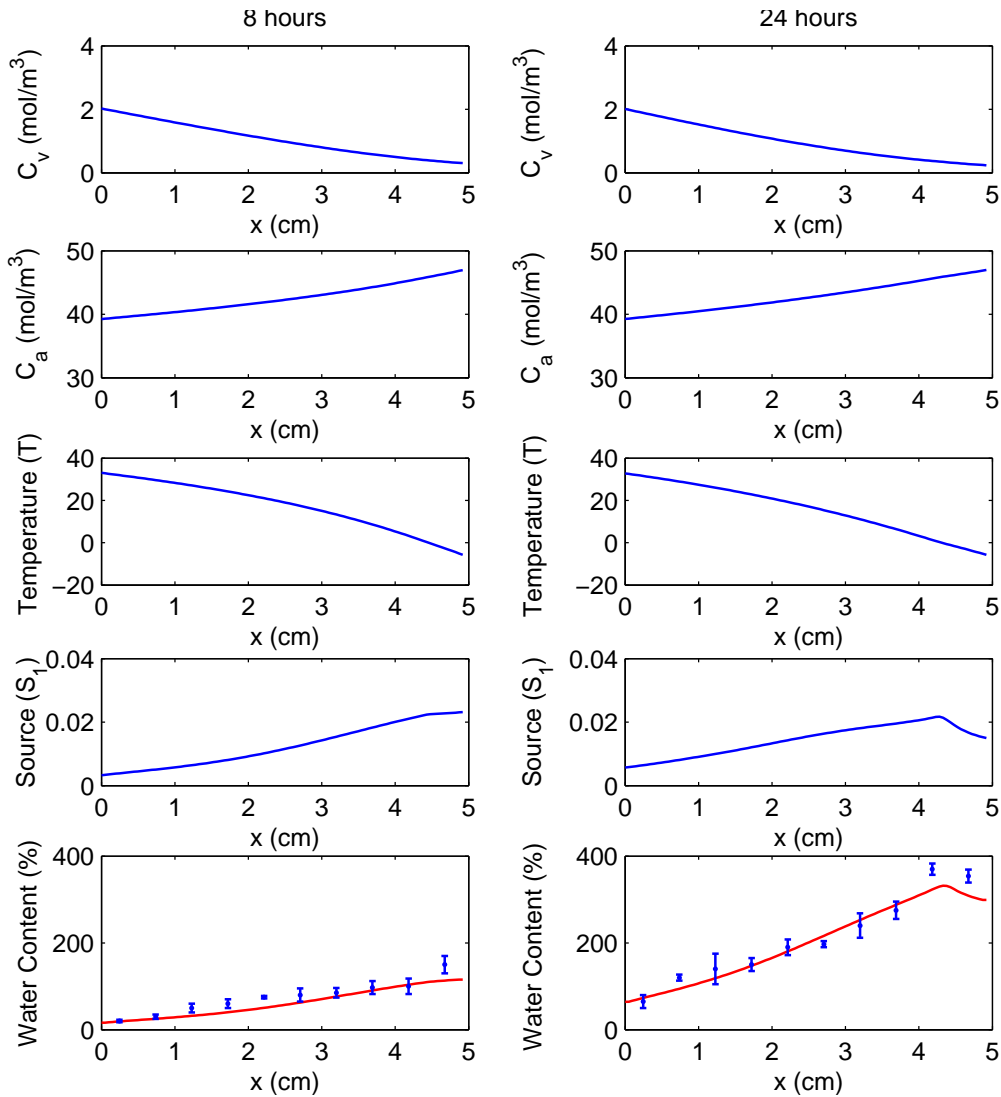


Figure 6: Numerical results for 10 piles polyester batting sandwiched by two layers of nylon fabric.

water is not very large, the discontinuity for vapor, air and temperature is not apparent. The discontinuity for source term can be observed from Figs. 5, 6 and 8 at approximately 1/5 length of the batting from outer cover where  $T \approx 0$ . Numerical solutions near this interface may be not very accurate. To obtain better accuracy, special treatments such as IIM or local refinement techniques [15, 18, 24], may be needed.

- Our numerical experiments show that vapor concentration  $C_v$ , air concentration  $C_a$  and temperature  $T$  reach the steady state at approximately the 20 minute mark. The source profile reach the steady-state in at a much later time (several hours) since it is very sensitive to the vapor concentration and the temperature. The spatial water con-



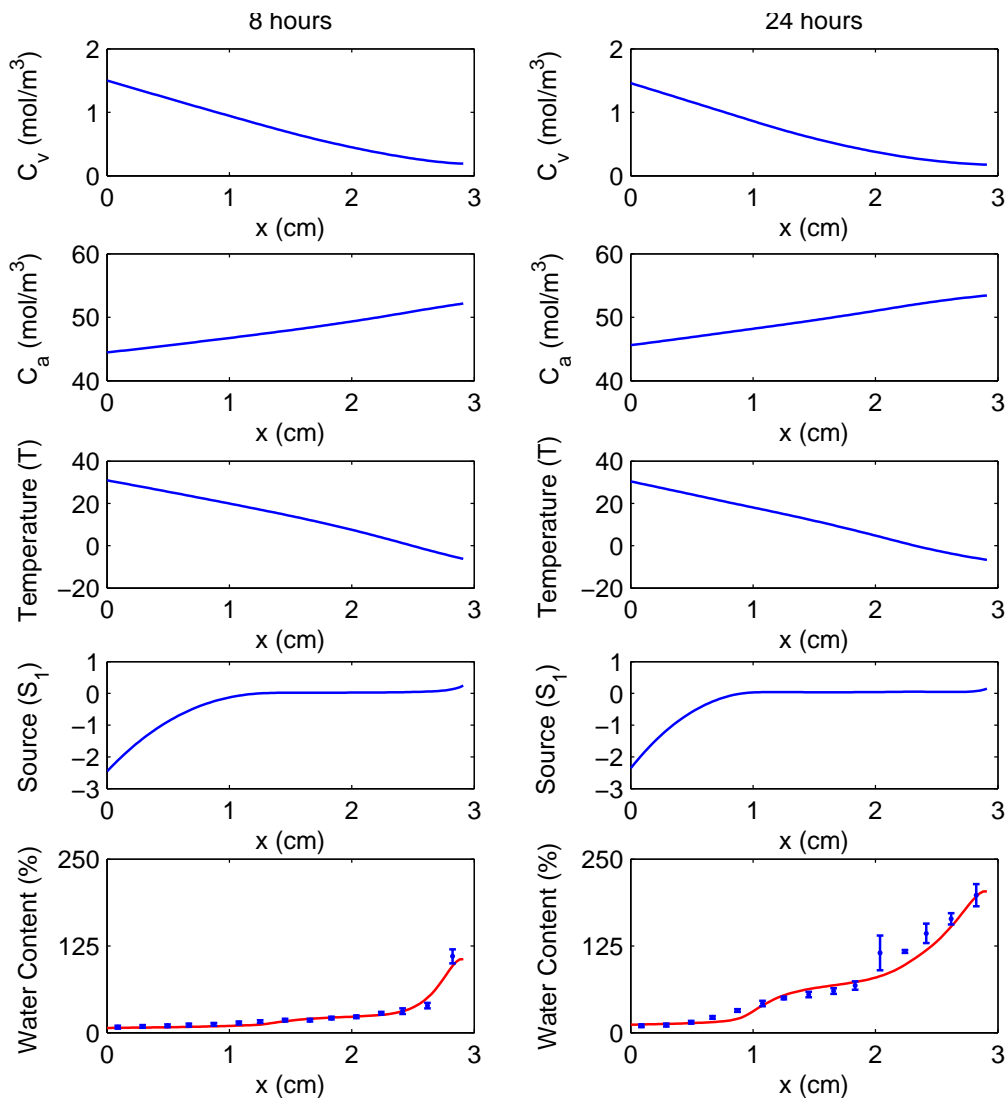


Figure 7: Numerical results for 15 piles viscose batting sandwiched by two layers of laminated fabric.

tent variation resembles that of the source profile. This shows the possibility to simplify this physical process into a quasi-steady state model, in which one only needs to calculate steady-state solutions of vapor and air concentrations and temperature while liquid water accumulation can be approximated by taking the steady-state solutions and integrating the water equation in time.

- In all cases, numerical results of the water content are in good agreement with experimental data. We can see from Figs. 5, 6 and 8 that water content is increasing in the wet zone and decreasing in the frozen zone. It is interesting to note that the profound decrease in the accumulated water content predicted by our model agrees with the ex-

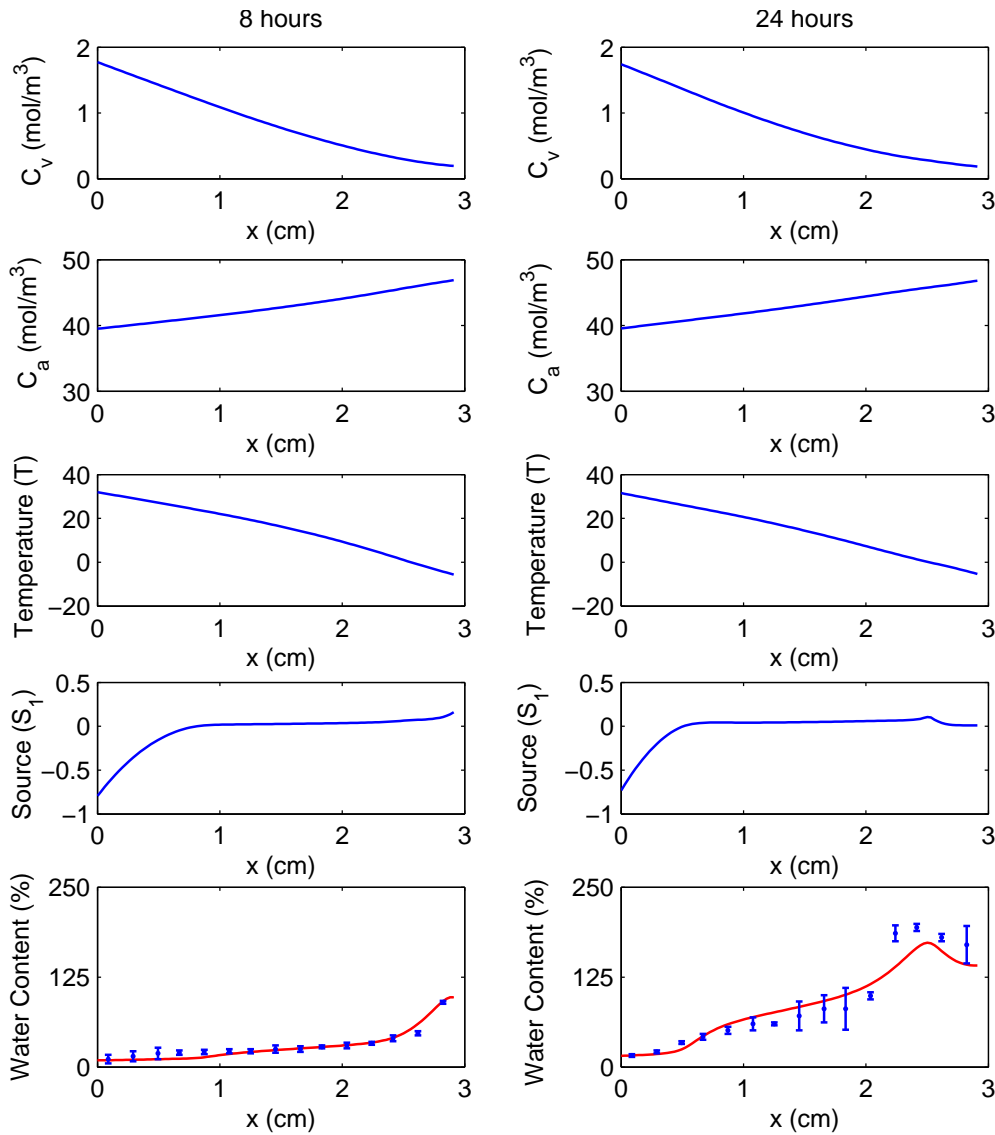


Figure 8: Numerical results for 15 piles viscose batting sandwiched by two layers of nylon fabric.

perimental results, contrary to the numerical results from previous models [3, 5]. Since nylon fabric is more permeable to air and vapor movement, it allows more influx of vapor from the inner boundary (artificial skin). Our numerical results show that the overall water accumulation for the assemblies with nylon cover is more than that with laminated cover. Compared numerical results in Figs. 5 and 6 and in Figs. 7 and 8 (different batting materials), we can see that the source for viscose batting is negative (evaporation) near the inner boundary while the source for the polyester batting is always positive (condensation). Also water content for viscose batting seems to increase more rapidly from

the wet zone to the frozen zone than that for polyester batting. This indicates that the assemblies with viscose batting may push more water to the right boundary of clothing assemblies and keep the inner boundary region (human skin) dry. It can also be seen that vapor concentration for 10 piles polyester batting is always larger than that for 15 piles viscose batting, possibly due to different porosity values.

## 5 Conclusions

We have presented a numerical study of moisture transport in textile materials by a finite volume method. Compared with previous models in [5, 11], the water equation has been simplified by omitting the convection and capillary effects since the volume fraction of water is relatively small. A more realistic formula for heat conductivity and heat capacity is proposed. Numerical results show that the current model is more realistic than the previous ones reported in the literature. Compared with the finite difference methods used in previous studies [4, 5, 11], the finite volume method presented in this paper has certain advantages as it maintains the discrete conservation for all these physical components and provides a more accurate physical representation of the heat and liquid moisture transfer. Also the method is helpful in better dealing with the boundary of dramatic change especially in the fibrous combinations of multiple types of fibrous battings. Furthermore, the splitting scheme proposed in this paper is very efficient, therefore is more suitable for the type of problems studied here due to the relative long time horizons associated with experiments. This becomes particularly important when we apply our model to multi-dimensional problems.

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